### Electrical Installation Requirements

Care should be taken to separate the power and signal cables to prevent electrical interference and possible damage due to inadvertent connection.

The power outputs are fitted with suppressors to protect against electrical interference when switching off solenoid valves or contactors. It is therefore essential to observe the output polarity. The line voltage should be connected to the terminals marked **LN** and the switched loads to **NO** or **NC**.

The plant inputs are electrically isolated. A line voltage should be connected for the logical conditions **lighting override** and **defrost on**. The terminals marked **C** should be connected to the supply voltage neutral.

CE Conformance

This unit conforms with the relevant EU standards when installed according to the JTL Installation Requirements for this product.

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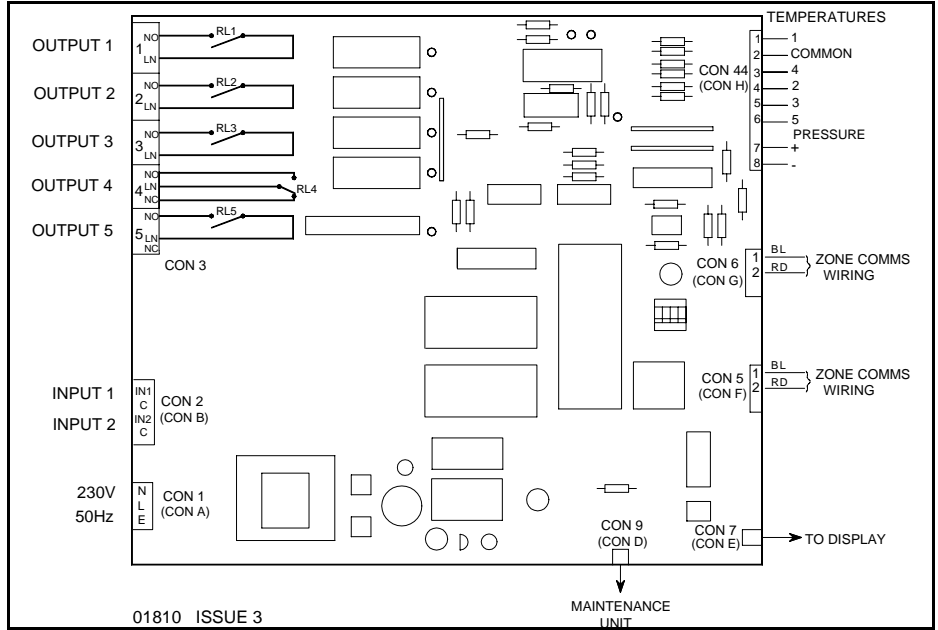
Inputs

Input (Connector B)			
IN1 C	INPUT 1	(LINE) (NEUTRAL)	DEFROST ON
IN2 C	INPUT 2	(LINE) (NEUTRAL)	LIGHTING OVERRIDE
Temperatures and Pressure (Connector H)			
1	TEMP 1		AIR ON
2	COMMON		
3	TEMP 4		SUCTION LINE
4	TEMP 2		AIR OFF
5	TEMP 3		EVAPORATOR
6	TEMP 5		TERMINATION
7	PRESSURE +		SUCTION LINE
8	PRESSURE -		

Outputs

Outputs (Connector C)			
1 NO 1 LN	OUTPUT 1	(N/O LOAD) (LINE)	LIGHTING & BLINDS CONTACTOR
2 NO 2 LN	OUTPUT 2	(N/O LOAD) (LINE)	FANS / HEATERS
3 NO 3 LN	OUTPUT 3	(N/O LOAD) (LINE)	LIQUID SOLENOID VALVE
4 NO 4 LN 4 NC	OUTPUT 4	(N/O LOAD) (LINE) (N/C LOAD)	DEFROST
5 NO 5 LN	OUTPUT 5	(N/O LOAD) (LINE)	PULSED EXPANSION VALVE
5 NC	NOT USED		

Use of Maintenance Unit

The controller can be checked and the operation adjusted using a JTL portable maintenance unit which plugs into the controller. Each item of information has an item number. The more important items are listed in the tables overleaf.

Examples:

To read item 21 press: [ITEM] [2] [1] [ENTER]

To set item 30 to -20.0 press:

[ITEM] [3] [0] [ENTER] [SET] [−] [2] [0] [0] [ENTER]

To correct errors press: [CANCEL]

To select next or previous items press: [+] and [−]

Initial Commissioning and Bitswitch Settings

The controller has 4 sets of data built in to its program for use during commissioning. These can be accessed by setting the bitswitches as shown in the table overleaf and then setting item 9 to 1234. This loads into the controller a suitable set of data for the selected type of case. Adjustments should then be made as necessary. The range over which the settings can be adjusted is also defined by the bitswitch setting.

If a JTL communications network is connected to the controller then the unit number should be set on item 1.

Temperature Display

The temperature displayed is computed from the air on and air off temperatures. A factor is used to proportion the air off and air on temperatures.

The temperature can be displayed in celsius or fahrenheit as selected by item 122.

The LCIC controller will drive the following JTL displays when used with the extension cables shown in the table.

Display	Cable	Item 129
LCD1	CAB40	LCD1 (2)
LCD2	CAB44	
LCD3	CAB34	
LCD4	CAB44	
LCD5	CAB44	
LCD10	CAB51	
LCD8	CAB51	LCD8 (3)

The cables are available in various lengths.

Control Strategy

The air off temperature is controlled to a computed setpoint shown on item 28, by controlling either a pulsed expansion valve or liquid line solenoid valve with a mechanical expansion valve. The choice is selected on item 160.

The computed air off temperature setpoint is calculated by comparing the displayed temperature with the cabinet temperature setpoint. The computed setpoint is raised or lowered depending on whether the cabinet temperature is below or above the cabinet temperature setpoint. The computed air off setpoint cannot go below the value set on item 31.

For liquid solenoid control, if the air off temperature falls below the computed setpoint the liquid valve is closed. There is a deadband of ± 0.2 C.

For pulsed expansion valve control, the valve opening is controlled primarily using a PI strategy on the air off temperature. The valve is opened and shut over a fixed period of time (normally 6.25 s) to meter the appropriate amount of refrigeration. The proportional gain and the integral time constant for the PI control are adjustable.

On PEV control, if the superheat falls below the minimum level set on item 162 or 186, the PEV is progressively shut to effect recovery from excess liquid supply. This is called override.

After override is complete, ie. superheat recovers, PI control will be resumed but with a modified (reduced) value. The modifier is shown on item 190 and the output to the PEV valve is shown on item 168.

The superheat is calculated using the suction pressure and temperature. A backup strategy uses the evaporator and suction line temperatures to calculate the superheat.

Defrost Strategies

The defrost strategy can be initiated in 4 ways using item 107. Defrost initiation can be by real time clock, by deduction from the suction temperature, by command on the JTL communications network, or by contact input.

There is a choice of 2 methods of defrost operation, termination or control, using item 75. In termination mode the defrost output relay is energised during defrost recovery period and at any time when the termination temperature is exceeded. In control mode the defrost output relay is energised during the defrost period.

The liquid solenoid or PEV is closed during all forms of defrost. The auxiliary output can be selected for fan or heater control. During defrost the fans can be stopped or the auxiliary heater energised.

For network, real time and contact initiated defrost a pump down delay can be applied (item 61) before the defrost/output and heater are energised. During pump down the liquid outputs are deenergised.

For network initiated defrost, 2 defrost backup strategies are included. The strategy choice is made on item 107. For learned backup the last 24 hours defrost operation is continuously monitored and the defrost schedule is learned. For real time backup the defrost schedule as set

up for real time defrost on items 51-56 is used. If network communication fails, the selected backup strategy is automatically used. The unit reverts to network control whenever the network communications is operational.

The backup strategy is also invoked if the network signals that communications has failed to the defrost scheduler, or that there is a fault on the defrost scheduler.

The controller stays in defrost at least until the minimum defrost time, on item 145, is exceeded. If the termination temperature is reached before the minimum defrost time then the defrost heater is cycled.
The display shows "dEF "

NOTE: No suction initiated defrost can be detected within 3 hours of the previous defrost.

Defrost Recovery

When the termination temperature or time is reached the controller enters defrost recovery. The heater is de-energised. The termination method can be chosen using item 144.

For network, real time and contact initiated defrost a time delay can be applied (item 49) after defrost before the liquid valve is reopened.

A drain down time delay can be applied (item 59) after defrost before the liquid valve is reopened. During drain down if the auxiliary heater output is selected it is energised.

During defrost recovery the fans can be controlled depending on the evaporator temperature or time delay after defrost. If item 109 is set to 00:00. When the evaporator temperature is low enough, the fans start. There is a 5 degree deadband. The display shows "dEFr". If the item 109 is set to a time then the fans are held off until the time delay has occurred.

Forced Refrigeration and Defrost

The maintenance unit can be used to force controller into a particular mode. This is done using items 77-79. While the maintenance unit is plugged in the controller will remain in the selected mode permanently. Once the maintenance unit is unplugged the controller will revert to normal control after 30 minutes.

When the network initiated defrost strategy is selected, forced defrost will send a command to the JTL defrost scheduler to initiate a defrost and does not act locally. NOTE this feature was introduced in Oct 1996 and requires the JTL defrost scheduler and JTL network controller to support this function.

Lighting and Night Blind Control

The cabinet lights and night blinds can be sequenced on and off by command from the JTL network. An override switch input facility is provided which raises the blinds and turns the lights on.
If item 119 is set to 1 then the lights are switched off when the controller is shutdown.

Energy Saving - Fan Control

If energy saving is selected using item 130, then the fans will be cycled during normal refrigeration. When the energy saving temperature, item 131, goes below the energy saving setpoint, item 132, the fans stop. There is a deadband of ±0.5°C

High Temperature Alarms

The cabinet and air off temperatures are monitored continually. The temperatures are averaged over the period set on item 47. If either of the average temperatures exceeds the alarm level then an alarm is given which is shown on the display and available, for remote indication, on the JTL alarm system. High temperature alarms are cancelled during defrost and defrost recovery.

The cabinet temperature tolerance is set on item 32 and the air off tolerance on item 34. Setting either of these tolerances to 0.0°C disables the relevant alarm.

Excessive Superheat Alarms (PEV control only)

If the measured Superheat exceeds 50°C then a sensor fault is assumed and the maximum opening of the expansion valve is reduced to 50% of the maximum allowed. When the measured Superheat is between 30 and 50°C the fault condition is activated if the suction temperature exceeds the air on temperature.

Network Shutdown and Fans Only Mode

This controller supports the JTL Network shutdown and fans only facilities. When these facilities are enabled. If a shutdown or fans only command is received over the JTL Network, the refrigeration is stopped and alarms are disabled. The high temperature alarm sequence is initialised.

Display Controlled Shutdown

The controller can be shutdown for servicing purposes using the display pushbuttons. This feature is enabled by item 138.

Display Controlled Fans Only Mode

The controller can be put into fans only mode using the display pushbuttons. This feature is enabled by item 136.

Suction Pressure Optimisation

When used in conjunction with JTL pack control and suction optimisers this unit is normally included in the suction pressure optimiser algorithm. It can be explicitly excluded when both air sensors are faulty by setting item 200 to 1.

Daylight Saving

When connected to a JTL network this controller can operate by displaying daylight saving time for its time and defrost schedule. Daylight saving operation is selected by setting item 18. The connected network controller then adjusts the times automatically during the daylight saving period.

ADJUSTABLE PARAMETERS				LCIC
Item	Function	Range	Units	Bitswitch settings
1	Unit number	0.1 to 899.9		4321
18	Daylight saving operation	0=standard time 1=daylight saving time		xxCC Frozen food
30	Cabinet temperature setpoint	-30 to +10	°C	xxCO Ice cream
31	Air off temperature setpoint	-39 to +5	°C	xxOC Chillers
32	Cabinet overtemperature tolerance	0 to +20	°C	xx00 Produce
33	Cabinet temperature factor	20 to 80		
34	Air off over temperature tolerance	0 to +30	°C	where
36-39	Probe selections	0=off 1=on		C = closed
47	Alarm averaging time	00:30 to 03:00	hr:mn	O = open
48	Compressor starts/hour	unlimited /10/15/20		x = don't care
49	Refrigeration delay after defrost	00:00 to 00:10	hr:mn	
50	Defrost termination temp (air off)	0 to +20	°C	closed = dot visible
51-56	Defrost schedule	00:01 - 23:59	hr:mn	
57	Defrost termination time	00:05 to 01:00	hr:mn	
58	Defrost initiation temp (suction)	-5 to +20	°C	
59	Drain down time	00:00 - 00:10	hr:mn	
60	Defrost schedule 12/24 hour clock	0=24hr 1=12hr		
61	Pump down time	00:00 - 00:10	hr:mn	
62	Network shutdown and fans only commands	0=disabled 1=enabled		
65	Invert defrost input	0=no 1=yes		
69	Number of defrosts expected	0 to 12		
75	Defrost control mode	0=termination 1=control		
106	Auxiliary output selection	0=off 1=Fan 2=Heater		
107	Defrost strategy	0=none 1=Suction 2=Network (learned backup)3=Time 4=Contact 7=Network (real time backup)		
108	Fan control	1=run always 2=off during defrost		
109	Fan delay after defrost	00:00 to 00:10	hr:mn	
110	Lighting control selection	0=off 1=on		
118	Lighting contractor selection	0=n.o 1=n.c		
119	Enable lights shutdown facility	0=disabled 1=enabled		
122	Temperature display choice	0=celsius 1=fahrenheit		
129	Temperature display type choice	2=standard 3=enhanced		
130	Energy saving probe selection	0=off 1=on		
132	Fan control temperature setpoint	-30 to +8	°C	
133	Enable plant to override temp control	-30 to +10	°C	
134	Enable plant to cut off refrigeration	0=disabled 1=enabled		
136	Enable fans only mode from display	0=disabled 1=enabled		
138	Enable display controlled shutdown	0=disabled 1=enabled		
144	Defrost termination method	1=Evaporator 2= Air off 3=Termination 4=Time only		
145	Minimum defrost time	00:00 - 00:30	hr:mn	
147	Termination sensor selection	0=Off 1=On		
200	Exclude from suction optimisation	0=include 1=exclude		

PULSED EXPANSION VALVE FUNCTIONS				
157	Refrigerant type	0 - 6 (R type shown on MU display)		
158	Pressure transducers zero offset	-7 to +7	psi	
160	Control valve	0=Liquid solenoid 1=PEV		
161	Control strategy	1=2 temperature 2=pressure		
162	Minimum superheat (pressure)	0 - 10	°C	
163	Maximum valve opening (pressure)	10 - 100	%	
164	Minimum valve opening	0 -50	%	
170	PEV proportional gain	1 - 100		
171	PEV integral time constant	1 - 250		
174	High suction pressure shutdown	0=disabled 1=enabled		
175	Pressure transducer type	1=18 bar (mk1 board) 2=18 bar (mk 2 board) 3=7 bar (mk2 board)		
177	Auto zero pressure enable	0=disabled 1=enabled		
179	Pressure display choice	1=psi 2=bar 3=kPa		
186	Minimum superheat (2 temperature)	0 - 5	°C	
187	Minimum valve opening (2 temperature)	5 - 50	%	

OTHER USEFUL ITEMS					
Item	Function	Item	Function	Item	
20	Cabinet temperature	63	Network shutdown and fans only command states	112	Lighting override input state
21	Air on temperature	70	Operating mode	113	Lighting output state
22	Air off temperature	71	Defrost input state	114	Force lights on
23	Evaporator temperature	72	Defrost output state	115	Force lights off
24	Suction line temperature	73	Liquid valve output state	131	Energy saving temperature
28	Effective air off setpoint	74	Auxiliary output state	141	Termination sensor temperature
40	Duration of last defrost	77	Forced defrost	203	Associated plant suction line
41	Time since end of last defrost	78	Inhibit defrost	240	Liquid valve open %
42	Duration of this defrost	79	Forced refrigeration	241	Average liquid valve open %
46	Network defrost command	111	Communications lighting command	261-272	Learned defrost schedule

PULSED EXPANSION VALVE FUNCTIONS				
154	Force pressure average to current reading	168	PEV valve opening (%)	
155	Suction pressure	169	PEV status	
156	Superheat	181	Time since last override (hr:mn)	
159	Auto zero offset	182	Duration of last override (sec)	
166	Force PEV opening (%)	190	Modifier output (%)	

OUTPUT STATE DIAGRAM FOR JTL CONTROLLER					LCIC
MODE OF OPERATION	**OUTPUT & FUNCTION (See note 5)**				
	RL2	**RL3**	**RL4**		**RL5**
	AUXILIARY (N/O) See Note 2	**LIQUID SOLENOID VALVE (N/O)**	**DEFROST (C/O)**		**ELECTRONIC EXPANSION VALVE (N/O)** Solid state output See Note 1
	ITEM 106	See Note 1	ITEM 75		
	Heater / Fans can be set to run always [108]		CONTROL	TERMINATION	

		RL2 Heater	RL2 Fans	RL3	RL4 CONTROL	RL4 TERMINATION	RL5
NORMAL REFRIGERATION CYCLE	**REFRIGERATION**	OFF	ON (See note 4)	CYCLES ON AIR OFF TEMPERATURE	OFF	ON ABOVE TERMINATION TEMP	CYCLES ON AIR OFF TEMPERATURE
	PUMP DOWN Adjustable time [61]	OFF	OFF	OFF	OFF (from version 0.01.0)	OFF	OFF
	DEFROST Time/temp terminated [57]/[50]	ON	OFF	OFF	CYCLES ON TERMINATION TEMP (from version 0.01.3)	OFF	OFF
	DRAIN DOWN Adjustable time [49]	ON	OFF	OFF	OFF	ON	OFF
	LIQUID HOLD OFF Adjustable time [49]	OFF	OFF	OFF	OFF	ON	OFF
	RECOVERY TIME Time/temp terminated	OFF	TEMPERATURE OR TIME CONTROLLED (See Note 6)	CYCLES ON AIR OFF TEMPERATURE	OFF	ON	CYCLES ON AIR OFF TEMPERATURE
	REFRIGERATION	OFF	ON (See note 4)	CYCLES ON AIR OFF TEMPERATURE	OFF	ON ABOVE TERMINATION TEMP	CYCLES ON AIR OFF TEMPERATURE
PLANT FAULT		OFF	OFF	OFF	OFF	ON	OFF
UNIT SHUTDOWN		OFF	ON	OFF	OFF	OFF	OFF
FORCED DEFROST		ON	ON	OFF	ON	OFF	OFF
FORCED REFRIGERATION		OFF	ON	ON	OFF	ON	CYCLES ON AIR OFF TEMPERATURE
INHIBIT DEFROST		OFF	ON	CYCLES ON AIR OFF TEMPERATURE	OFF	ON	CYCLES ON AIR OFF TEMPERATURE

NOTE 1: EITHER RL3 OR RL5 IS OPERATED DEPENDING ON SETTING [160]
NOTE 3: [NN] REPRESENTS ITEM NN ON THE JTL MAINTENANCE UNIT
NOTE 5: RL1 IS FOR LIGHTING CONTROL

NOTE 2: CAN BE SET TO OFF USING ITEM 106
NOTE 4: CAN CYCLE ON ENERGY SAVING TEMPERATURE (SELECTED BY ITEM 130)
NOTE 6: FANS OFF UNTIL TIME SET ON ITEM 109 REACHED. IF 109 SET TO 00:00 FANS CYCLE ON EVAPORATOR TEMPERATURE.

Relay Output Rating
RL1-4 5A resistive.
RL5 2A resistive

Supply Requirements
230 V ac 48-62 Hz Supply 6 VA maximum inputs 2 mA maximum

Note   The information contained in this document applies to the current version of the unit supplied with it. Full operating manuals, item number and software variation information can be obtained from your supplier or JTL Systems.

CE   This unit conforms with the relevant EU standards   when fitted in accordance with its installation instructions.

Applicable Documentation
Item Numbers   Software Variations Wiring Diagrams
Doc No. 01485   Doc No. 01486   Doc No. 01657
                                           Doc No. 01770

Evaporator Manual   Installation Requirements
Doc No. 01923   Doc No. 01662

01733-LCIC.wpd Issue 12 Sept 2016 Doc No. 01733
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